



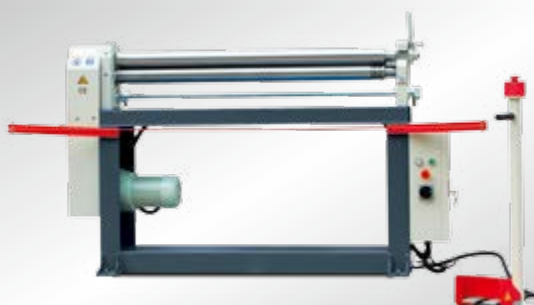
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Metal sheet working Machine

钣金加工



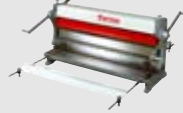
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扬州欧普兄弟机械工具有限公司
Yangzhou Euro Brother Machine & Tools Co., Ltd.



METAL SHEET WORKING MACHINE

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MANUAL BENDING MACHINE

手 动 折 弯 机 FP 30

机床技术参数 /Specification

型号	FP30
Model	
产品编号	7200300
Code No.	
适用最大厚度	2 mm
Max.plate thickness	
适用最大长度	300 mm
Max.plate length	
净重 / 毛重	10.5/11 kg
NW/GW	
外形尺寸	340X50X635 mm
Dimension	
包装尺寸	445X270X290 mm
Packing size	



MANUAL ROLLING MACHINE

手 动 卷 板 机 RB 30

机床技术参数 /Specification

型号	RB30
Model	
货号	7300300
Code No.	
适用最大厚度	2 mm
Max.plate thickness	
适用最大长度	300 mm
Max.plate length	
适用最大直径	Ø5 mm
Max.diameter	
净重 / 毛重	11/12 kg
NW/GW	
外形尺寸	495X215X95 mm
Dimension	
包装尺寸	465X275X140 mm
Packing size	



MANUAL ROLLING MACHINE

手动卷板机 RBM 610-8



优质、高效、高性价比

- 3卷不对称辊的卷板机
- 高强度钢轧辊
- 顶辊固定, 后辊及下辊可调
- 电动卷板(RBM1300-15E)
- 标准系列的线芯槽
- 打开凸轮锁使上辊向外摆动
- 可加工圆锥形工件

Convincing arguments: quality, efficiency and price

- Asymmetrical roll bending machine with 3 rolls
- High strength steel rolls
- Fixed top roller, adjustable lower and rear rollers
- Worm gear and motor for prebending(RBM1300-15E)
- Standard series wire core groove
- Top roll swings out across cam lock
- Supplied with conical bending feature



机床技术参数 / Specification

型号	Model	RBM 610-8
货号	Item No.	7306100
最大卷板厚度	Max rolling thickness	0.8 mm
最大卷板长度	Max rolling length	610 mm
轧辊直径	Roller diameter	Ø40 mm
工件尺寸	Workpiece diameter(min)	Ø60 mm
轧辊转速	Rolling speed	-
电机功率	Motor power	-
净重/毛重	NW./GW.	46/49 kg
包装尺寸	packing size	910x400x400 mm

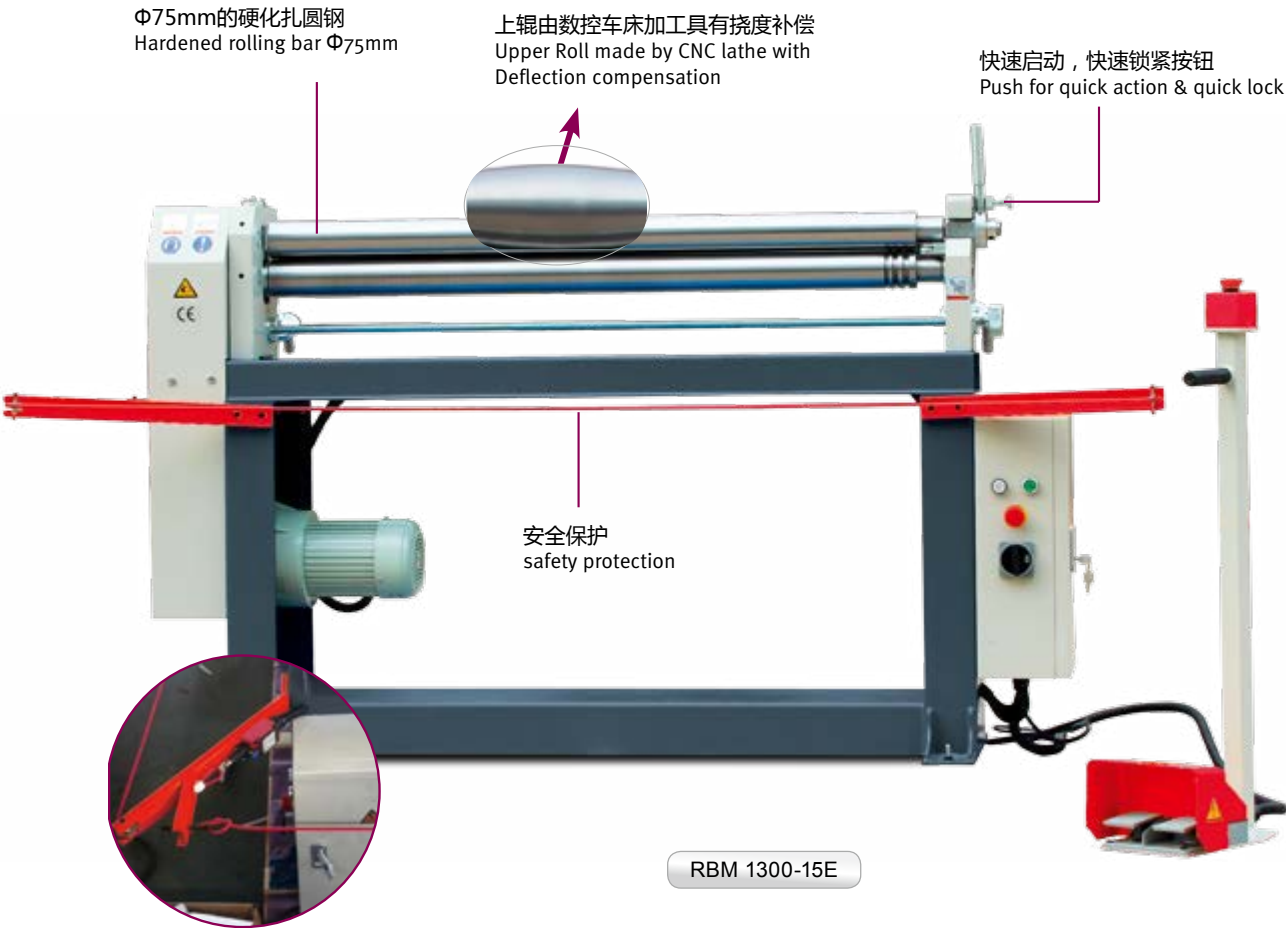


· 快速启动, 快速
锁紧按钮
Push for quick
action & quick
lock

RBM610-8

MOTOR RISE ROLLING MACHINE

电 动 卷 板 机 RBM 1300-15E



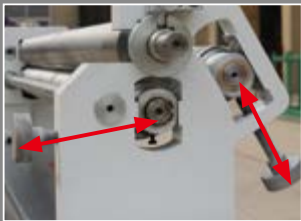
机床技术参数 /Specification

型号	Model	RBM 1300-15E
货号	Item No.	7321300
最大卷板厚度	Max rolling thickness	1.5 mm
最大卷板长度	Max rolling length	1300 mm
轧辊直径	Roller diameter	Ø75 mm
工件尺寸	Workpiece diameter(min)	Ø115 mm
轧辊转速	Rolling speed	3.6 m/min
电机功率	Motor power	0.75 KW/400 V
净重/毛重	NW./GW.	350/385 kg
包装尺寸	packing size	1850x570x1200 mm

细节展示 Details



- 电动升降及轧辊平衡系统
- Motor rise and rolling bar balance system



- 快速启动
- 工作时可轻易调整
- Quick action for take out parts
- Easy adjustment for working



- 工件样品
- Workpiece sample

ELECTRIC ROUND BENDING MACHINE

电 动 卷 圆 机 RBM 30HV

NEW

- To mould in and to crush bearings, mandrels, bushings, spindles, pins
 - Stable construction
 - Body made of high-grade grey casting
 - Variably adjustable lever rod
 - Quadruple positionable base plate
 - To be fixed on a bench
 - 4 different types
- 用于成模和压轴承、芯棒、轴套、主轴、定位销等
 - 稳定的结构
 - 机器由高级灰口铸铁制造
 - 杠杆臂可以各种调节
 - 四方定位底座
 - 固定在工作台上
 - 4 种不同类型



RBM 30HV

机床技术参数 /Specification

型号	Model	RBM30HV
最大工件尺寸	Max.capacity	7620300
空心管	Pipe steel	ø50x2 mm
方管	Square tube steel	40x40x3 mm
实心管	Round steel	ø30 mm
扁钢	Flat steel	50x15 mm
辊轴尺寸	Diameter of roller shaft	ø30 mm
弯管速度	Rotate speed	9 rpm
电机功率	Motor Power	1.1 kW
外形尺寸	Overall dimension	1000x620x1400 mm
净重/毛重	NW./GW.	260/280 kg
包装尺寸	Packing size	1120x690x1170 mm

卧式加工 Work for Horizontal



MANUAL SHEARING MACHINE MS

手动剪板机 MS 125/150/200/300



机床技术参数 /Specification

型号	MS125	MS150	MS200	MS300
Model				
货号	7101250	7101500	7102000	7103000
Code No.				
刀口长度	120mm	150 mm	200 mm	300 mm
Length of blade				
适用最大厚度	3mm	3 mm	3 mm	3 mm
Max.plate thickness				
适用最大管径	Ø10mm	Ø13 mm	Ø13 mm	Ø14 mm
Max.diameter				
净重 / 毛重	8.7/10kg	10.7/12 kg	18.5/21 kg	23/25 kg
NW/GW				
外形尺寸	150x100x940mm	330x120x972 mm	395x150x1000 mm	495x150x1350 mm
Dimension				
包装箱尺寸	240x145x305mm	380x145x350 mm	405x165x420 mm	430x160x515 mm
Packing size				

ARBOR PRESS

手动压力机 DDPIO/DDP20/DDP30/DDP50

- To mould in and to crush bearings, mandrels, bushings, spindles, pins
- Stable construction
- Body made of high-grade grey casting
- Variably adjustable lever rod
- Quadruple positionable base plate
- To be fixed on a bench
- 4 different types

- 用于成模和压轴承、芯棒、轴套、主轴、定位销等
- 稳定的结构
- 机器由高级灰口铸铁制造
- 杠杆臂可以各种调节
- 四方定位底座
- 固定在工作台上
- 4 种不同类型



DDP

机床技术参数 /Specification

型号	Model	DDP 10	DDP 20	DDP 30	DDP 50
产品编号	Item No	7400018	7400028	7400038	7400058
技术参数	Technical data				
工件最大高度	Height of workpiece max.	123 mm	195 mm	310 mm	485 mm
行程	Throat	95 mm	135 mm	160 mm	226 mm
尺寸	Dimension				
外形尺寸	Length x width x height	340x280x150 mm	450x180x460 mm	500x240x640 mm	710x340x920mm
悬臂尺寸	Ram size (L x W x H)	25 x 25 x 245 mm	31 x 31 x 336 mm	40 x 40 x 455 mm	50 x 50 x 646 mm
净重	Net weight	15.5 kg	32 kg	55 kg	154 kg
标准附件	Standard equipment	Quadruple positionable plate四方定位块			

Force effect		DDP 10		DDP 20		DDP 30		DDP 50	
Manual force	F1	392.4 N (40 kg)	589 N (60 Kg)	392.4 N (40 kg)	589 N (60 Kg)	392.4 N (40 kg)	589 N (60 Kg)	392.4 N (40 kg)	589 N (60 Kg)
Long lever arm	S1	305 mm		405 mm		540 mm		850 mm	
Force effect	F2	7480 N (763 Kg)	11220 N (1143 kg)	8364 N (853 kg)	12555 N (1280 kg)	7705 N (786 kg)	11566 N (1179 kg)	10251 (1045 kg)	15372 (1567 kg)

SHEET METAL WORKING MACHINE 3 IN 1

卷管、折弯、剪切三合一机床 SAR750/1000/1320

优质、高效、高性价比

- 稳定的现代设计钢结构
- 高强度剪切刀口，可以分段剪切，
- 弹簧下压与夹紧，可移动分段式剪切刀口
- 左右两侧加长手柄杆
- 长形高强度铸件工作台
- 加长型压板便于加工大尺寸板材

Convincing arguments: quality, efficiency and price

- Modern design of stable steel structure
- High-grade cant-off jaws Segment-divided cant-off bar, holding down clamp with spring, Removable segment of the cant-off jaw provided levers
- Operation by two laterally provided levers
- Long supporting surface
- Extendable support arm for safe putting on of the large size sheet metals



延伸支架 Extend bracket

SAR 750/1000



床脚 Stand

- FS750-1 for SAR750
- FS1000-1 for SAR1000
- FS1320-1 for SAR1320

机床技术参数 /Specification

型号	Model	SAR750	SAR1000	SAR1320
货号	Code No.	7160750	7161000	7161320
最大卷管宽度	Max.width of material	763 mm	1016 mm	1320 mm
最小卷管直径	Diameter bending min.	48 mm	48 mm	62 mm
最大卷管直径	Diameter bending max.	unlimited(无限)	unlimited(无限)	unlimited(无限)
卷管钢板厚度	Steel plate ST37 up to	1 mm	1 mm	1 mm
卷管不锈钢厚度	Stainless steel up to	1 mm	1 mm	1 mm
卷管铝 / 铜厚度	Aluminium/copper up to	2 mm	2 mm	2 mm
卷管黄铜厚度	Brass up to	1 mm	1 mm	1 mm
卷管金 / 银 / 马口铁厚度	Gold/silver/tinplate up to	2 mm	2 mm	2 mm
最大折弯宽度	Max.width of material	763 mm	1016 mm	1320 mm
折弯钢板厚度	Steel plate up to	1 mm	1 mm	1 mm
折弯铝 / 铜厚度	Aluminium/copper up to	2 mm	2 mm	2 mm
折弯段数	Number of segments	6	7	8
最大剪切宽度	Max.width of material	763 mm	1016 mm	1320 mm
剪切钢板厚度	Steel plate up to	1.5 mm	1.5 mm	1.5 mm
剪切不锈钢厚度	Stainless steel up to	0.7 mm	0.7 mm	0.7 mm
折弯铝 / 铜厚度	Aluminium/copper up to	1 mm	1 mm	1 mm
尺寸	Dimension (L X W X H)	980x370x550 mm	1335x455x620 mm	1700x490x710 mm
净重 / 毛重	N.W./G.W.	251/260 kg	280/308 kg	420/476 kg
包装尺寸	Packing size	1182x562x812 mm	1440x570x835 mm	1700x610x920 mm

操作展示 Operating



- 按照材料厚度比例调整螺钉
- 将工件插入二压辊中间夹紧，旋转操作杆使之卷管
- Setting screw for the material thickness with scaling
- Ground bending rolls with wire insertion groove on the lower and front



- 高强度剪切刀口，可以分段剪切
- 弹簧下压与夹紧，可移动分段式剪切
- 40/50/65/100/180/255/380mm
- High-grade cant-off jaws Segment-divided cant-off bar
- Holding down clamp with spring
- Removable segment of the cant-off jaw 40 / 50 / 65 / 100 / 180 / 255 / 380mm



- 加长力臂压杆，操作省力
- 前部可伸展支撑臂，后部可安放材料
- Large, adjustable and easy-to-use leverarms
- Extendable supporting arm in the front and rear for safe putting on of material

E-TYPE PAN BRAKE

手动折边机 ESF 1020/ESF 1260/ESF 1500/ESF 2060

优质、高效、高性价比

- 各种型材折边
- 使用压缩弹簧，平衡刀模
- 使用凸轮锁紧和缓冲弹簧
- 弓型手柄方便折边杠转动
- 刻度达 135°的角度折边
- 分段式刀模

Convincing arguments: quality, efficiency and price

- For formed component bending
- Compression spring for top beam counterbalance
- Cam lock and rebound spring for bending beam counterbalance
- Bow handle for bending beam rotation
- Adjustable bending angle stop with scale up to 135°
- Segmented top beam tools



ESF 1020A



B type with dividing tooling
分离式下刀口

ESF 1020B

机床技术参数 /Specification

型号 Model	ESF1020(A)/ESF1020(B)	ESF1260(A)/ ESF1260(B)	ESF1500(A) /ESF1500(B)	ESF2060
货号 Code No.	7201020/ 7201021	7201260/ 7201261	7201500/ 7201501	7202060
折弯长度 Bending length	1020 mm	1260 mm	1500 mm	2060mm
低碳钢折弯厚度 Folding thickness for mild steel	2 mm	2 mm	1.6 mm	1.6 mm
最大折弯角度 Max. folding angle	135°	135°	138°	138°
外形尺寸 Dimension	1400X950X1200 mm	1600X950X1200 mm	1900X950X1200 mm	2400X950X1200 mm
净重 Net weight	260 kg	320 kg	450 kg	650 kg

HYDRAULIC PLATE PRESS BRAKE

液压折边机（数显） W 62Y

优质、高效、高性价比

- 全钢板焊接结构，经振动时效处理，变形量小，保证精度。
- 采用液压驱动，能耗低，维修简易，经久耐用。
- 上压模分段组合，适合于盘、盒类工

- 件的制作，
- 开口高度达成协议 110mm
- 折弯角度和后挡料为数控系统控制，快速、准确（可选）

标准配置：

- OMRON 光电开关
- 电动后挡料，
- 液压系统（海德克台湾）
- 电器元件（西门子和施耐德）

Convincing arguments: quality, efficiency and price

- The machine tool is full welded-steel plate construction. After vibration aging treatment, the deformation is minor so that the accuracy can be ensured
- Machine is hydraulically powered, it is low energy consumption, easy to maintenance and durable in use
- Upper acting die is sub-portfolio with the open height up to 110mm and suitable for producing disk, box like workpieces.
- The bending angle and back gauge is controlled by numerical control system, rapidly and accurately (optional).

Standard Configuration:

- With OMRON optoelectronic switch, rear light barrier for operating safety
- Power backstop
- Heidecke Hydraulic system made in Taiwan
- With Hilary Schneider or Siemens electronic



机床技术参数 / Specification

W62Y-4x1320

产品型号	产品编号	最大可折板厚度	最大可折板宽度	折边回转角度	上梁最大开口	主电机功率	铁托包装尺寸	净 / 毛重
Model No.	Item No.	Max folding thickness	Max. folding width	Evolving angle of the bending beam	Max. lift of the upper beam	Main motor power	Packing size L x W x H(mm)	N.W/G.W(Kg)
W62Y-2x2500	7231010	2 mm	2500 mm	120°	110 mm	2.2 KW	3300x850x1550	1700/1900
W62Y-3x2500	7231020	3 mm	2500 mm	120°	110 mm	4 KW	3450x1130x1800	3100/3300
W62Y-3x3200	7231030	3 mm	3200 mm	120°	110 mm	4 KW	4150x1130x1800	3800/4000
W62Y-3x4000	7231040	3 mm	4000 mm	120°	110 mm	4 KW	4900x1150x1900	6100/6300
W62Y-4x1320	7231050	4 mm	1320 mm	120°	110 mm	4 KW	2270x1130x1800	1800/2000
W62Y-4x2000	7231060	4 mm	2000 mm	120°	110 mm	5.5 KW	2900x1130x1700	2500/2700
W62Y-5x2500	7231070	5 mm	2500 mm	120°	110 mm	5.5 KW	3500x1130x1800	4000/4200
W62Y-5x3200	7231080	5 mm	3200 mm	120°	110 mm	5.5 KW	4150x1130x1900	5500/5700

CNC HYDRAULIC PLATE PRESS BRAKE

数 控 液 压 折 弯 机 W 67K

优质、高效、高性价比

- 全钢焊接结构，振动消除应力，机械强度高、刚性好。
- 液压上传动，平衡可靠。
- 机械挡块，扭轴同步，精度高。
- 后挡料距离、上滑块行程，电动调节、
- 手动微调装置、数字显示。
- 上模配有挠度补偿机构，250 吨和长度 4000mm 以上机床可采用下挠度补偿机构。
- 新型前托料（左右上下移动）。

标准配置：

- 数控系统 E200(伺服控制)，悬挂臂安装
- 后挡料，滚珠丝杠（台湾 ABBA）+ 直线导轨
- 二选一：1. 后防护为防护门
2. OMRON 光电开关
- 液压系统（力士乐）
- 电器元件（西门子和施耐德）

可选附件

- PRG920 数控
- DA41 数控
- DA51 数控
- 安全光幕

Convincing arguments: quality, efficiency and price

- Steel -welded construction ,vibration to eliminate stress, with high strength and good rigidity .
- Hydraulic top-drive, steadiness and rdliability.
- Mechanical stop, steel torsion bar to maintain synchronization, high precision.
- Motorized -adjusting device of backgauge and rams stroke ,fine adjusting by handwheel ,numerical display.
- Deflection compensation unit installed on the top die.
- Manual crowned bottom die holder is adopted for the machine above 250ton length 4000mm.
- New material holding device (X,Z axis moving easily)

Standard Configuration:

- With E200 positioning controller
- Rear stop with retract function to avoid collisions during bending (With ABBA ball screw made by Taiwan +With linear guide)
- Alternative: 1.Rear light barrier for operating safety
2.OMRON optoelectronic switch
- Lux hydraulic system
- With Hilary Schneider or Siemens electronic

OPTIONAL EQUIPMENT

- PRG920 CNC system
- DA41 CNC system
- DA51 CNC system
- Light curtain for operating safety



W67K-30/1320



机床技术参数 /Specification

W67K-125/3200

产品型号	产品编号	公称力	工作台宽度	主柱间距离	喉口深度	滑块行程	工作台面与滑块	滑块行程调节量	主电机功率	铁托包装尺寸	净 / 毛重
Model No.	Item No.	Nominal force	Length of working table	Distance between frames	Throat depth	Ram travel	Max open height	Ram travel adjustment	Main motor(KW)	Packing size (mm)	N.W/G.W(Kg)
W67K-30/1320	1620100	300 KN	1320 mm	1140 mm	200 mm	80 mm	320 mm	60 mm	3	1940×1510×1905	2000/2200
W67K-40/1320	1620200	400 KN	1320 mm	1120 mm	200 mm	100 mm	340 mm	80 mm	4	1950×1600×2070	2200/2450
W67K-40/2000	1620300	400 KN	2000 mm	1800 mm	200 mm	100 mm	340 mm	80 mm	4	2550×1500×2200	3500/3750
W67K-40/2500	1620400	400 KN	2500 mm	2300 mm	200 mm	100 mm	340 mm	80 mm	4	3100×1500×2200	3850/4150
W67K-63/2500	1620500	630 KN	2500 mm	2260 mm	250 mm	100 mm	355 mm	80 mm	5.5	3100×1600×2280	4800/5100
W67K-63/3200	1620600	630 KN	3200 mm	2960 mm	250 mm	100 mm	355 mm	80 mm	5.5	3800×1725×2355	5600/5950
W67K-80/2500	1620700	800 KN	2500 mm	2240 mm	250 mm	100 mm	355 mm	80 mm	7.5	3100×1725×2280	6600/6950
W67K-80/3200	1620800	800 KN	3200 mm	2940 mm	250 mm	100 mm	355 mm	80 mm	7.5	3900×1700×2300	6500/6900
W67K-80/4000	1620900	800 KN	4000 mm	3740 mm	250 mm	100 mm	355 mm	80 mm	7.5	4700×1600×2300	7800/8100
W67K-100/2500	1621000	1000 KN	2500 mm	2210 mm	320 mm	120 mm	415 mm	100 mm	7.5	3200×1850×2560	7300/7700
W67K-100/3200	1621100	1000 KN	3200 mm	2910 mm	320 mm	120 mm	415 mm	100 mm	7.5	3900×1850×2700	8100/8500
W67K-100/4000	1621200	1000 KN	4000 mm	3710 mm	320 mm	120 mm	415 mm	100 mm	7.5	4750×1850×2800	9200/9600
W67K-125/3200	1621300	1250 KN	3200 mm	2910 mm	320 mm	120 mm	415 mm	100 mm	7.5	3900×1850×2700	8150/8500
W67K-125/4000	1621400	1250 KN	4000 mm	3710 mm	320 mm	120 mm	415 mm	100 mm	7.5	4700×1900×2560	10800/11200
W67K-160/3200	1621500	1600 KN	3200 mm	2830 mm	320 mm	200 mm	455 mm	160 mm	11	3900×1800×2580	11800/12200
W67K-160/4000	1621600	1600 KN	4000 mm	3630 mm	320 mm	200 mm	455 mm	160 mm	11	4700×2200×2580	13500/14000
W67K-200/3200	1621700	2000 KN	3200 mm	2800 mm	320 mm	200 mm	455 mm	160 mm	15	3900×2200×3000	14500/14900
W67K-200/4000	1621800	2000 KN	4000 mm	3600 mm	320 mm	200 mm	455 mm	160 mm	15	4800×2280×3000	15400/158000
W67K-250/3200	1621900	2500 KN	3200 mm	2850 mm	400 mm	250 mm	560 mm	200 mm	18.5	3900×2280×3000	16000/16500
W67K250/4000	1622000	2500 KN	4000 mm	3650 mm	400 mm	250 mm	560 mm	200 mm	18.5	4800×2300×3600	23000/23500
W67K-300/3200	1622100	3000 KN	3200 mm	2720 mm	400 mm	250 mm	560 mm	200 mm	22	4000×2300×3500	21000/21500
W67K-300/4000	1622200	3000 KN	4000 mm	3520 mm	400 mm	250 mm	560 mm	200 mm	22	4600×2300×3200	23000/23600
W67K-400/3200	1622300	4000 KN	3200 mm	2800 mm	400 mm	320 mm	630 mm	270 mm	30	3800×2680×3440	30000/30600
W67K-400/4000	1622400	4000 KN	4000 mm	3600 mm	400 mm	320 mm	630 mm	270 mm	30	4600×2680×3520	32000/32600

细节展示 Details



- 可靠的模具夹紧装置
- Reliable clamping



- 后挡料装置
- Back gauge



- 可靠的西门子电器
- Reliable Siemens electronic

HYDRAULIC PLATE PRESS BRAKE

液 压 板 料 折 弯 机 W 67Y (EPB)

优质、高效、高性价比

- 全钢焊接结构，振动消除应力，机械强度高、刚性好。
- 液压上传动，平衡可靠。
- 机械挡块，扭轴同步，精度高。
- 后挡料距离、上滑块行程，电动调节、
- 手动微调装置、数字显示。
- 上模配有挠度补偿机构，250 吨和长度 4000mm 以上机床可采用下挠度补偿机构。

可选附件

- E10 数显
- Siko 数显
- NC89 数显

OPTIONAL EQUIPMENT

- E10 digital display
- Siko digital display
- NC89 digital display

Convincing arguments: quality, efficiency and price

- Steel –welded construction ,vibration to eliminate stress, with high strength and good rigidity .
- Hydraulic top-drive, steadiness and rdliability.
- Mechanical stop, steel torsion bar to maintain synchronization, high precision.
- Motorized –adjusting device of backgauge and rams stroke ,fine adjusting by handwheel ,numerical display.
- Deflection compensation unit installed on the top die.
- Manual crowned bottom die holder is adopted for the machine above 250ton length 4000mm.



W67Y

机床技术参数 /Specification

型号	产品编号	公称力	工作台长度	立柱间距离	喉口深度	滑块行程	开启高度	工作速度	主电机功率	铁托包装尺寸	净 / 毛重
Model	Code No.	Nominal	Length of	The distance	The depth	Slide	Open	Working Speed	Main motor(KW)	Packing size (mm)	N.W/G.W(Kg)
W67Y-30/1300	7232010	300KN	1300mm	1080mm	200mm	80mm	275mm	12mm/s	3	1950×1420×2100	2000/2200
W67Y-30/1600	7232020	300KN	1600mm	1190mm	200mm	100mm	300mm	12mm/s	4	1950×1420×2100	2200/2450
W67Y-30/2000	7232030	300KN	2000mm	1590mm	200mm	100mm	300mm	12mm/s	5.5	2550×1500×2200	3500/3750
W67Y-30/2500	7232040	300KN	2500mm	2090mm	200mm	100mm	300mm	12mm/s	5.5	3100×1500×2200	3850/4150
W67Y-40/2000	7232050	400KN	2000mm	1590mm	200mm	100mm	300mm	8mm/s	5.5	3100×1600×2280	4800/5100
W67Y-40/2500	7232060	400KN	2500mm	2090mm	200mm	100mm	300mm	8mm/s	5.5	3800×1650×2280	5800/6200
W67Y-50/2500	7232070	500KN	2500mm	1900mm	250mm	120mm	300mm	8mm/s	7.5	3100×1650×2300	6000/6300
W67Y-50/3200	7232080	500KN	3200mm	2600mm	250mm	120mm	300mm	8mm/s	7.5	3900×1700×2300	6500/6900
W67Y-63/2500	7232090	630KN	2500mm	2050mm	250mm	100mm	360mm	8mm/s	7.5	4700×1600×2300	7800/8100
W67Y-63/3200	7232100	630KN	3200mm	2600mm	250mm	100mm	360mm	8mm/s	7.5	3200×1700×2560	7500/7900
W67Y-80/3200	7232110	800KN	3200mm	2600mm	250mm	100mm	360mm	8mm/s	7.5	3900×1800×2560	8100/8400
W67Y-100/3200	7232120	1000KN	3200mm	2600mm	320mm	130mm	390mm	8mm/s	7.5	4700×1900×2560	10000/10500
W67Y-100/4000	7232130	1000KN	4000mm	3200mm	320mm	130mm	390mm	8mm/s	7.5	3900×1800×2560	8500/8800
W67Y-125/3200	7232140	1250KN	3200mm	2600mm	320mm	130mm	390mm	8mm/s	7.5	4700×1900×2560	10800/11200
W67Y-160/3200	7232150	1600KN	3200mm	2600mm	320mm	200mm	470mm	8mm/s	11	3900×1800×2580	11800/12200
W67Y-300/5000	7232160	3000KN	5000mm	4080mm	400mm	250mm	560mm	6mm/s	11	4700×2200×2580	13500/14000

细节展示 Details



- 可靠的模具夹紧装置
- Reliable clamping



- 后挡料装置
- Back gauge



- OMG 阀组, JS 卡套接头
- OMG valve, JS connector



- 可靠的西门子电器
- Reliable Siemens electronic



- 施耐德行程开关
- Schneider limited switch



- 铝合金有机板后安全防护
- Back safety door with micro switch

E-TYPE PAN BRAKE

脚踏剪板机 FSB 1270/FSB 2450

优质、高效、高性价比

- 刀口为 T10 材料，剪切性能佳
- 上下刀口间隙可调，可剪硬的钢板，软的布匹
- 压料板装有机玻璃，便于观察
- 滑轨灵活

Convincing arguments: quality, efficiency and price

- Knife edge of T10 material, good shear properties
- Adjustable upper and lower blade gap, can be cut hard steel, soft cloth
- Pressure plate mounted glass for easy observation
- Flexible Rail



机床技术参数 /Specification

型号	Model	FSB 1270	FSB 2450
货号	Code No.	7111270	7112450
剪切厚度	Cut Thickness	1.2 mm	1.0 mm
下刀口长度	Length of the knife	1270 mm	2450 mm
剪切长度	Cut Length	1250 mm	2400 mm
外形尺寸	Dimension	1600x750x1100 mm	2880x800x1150 mm
净重	Net weight	300 kg	500 kg

TRUECUT MECHANICAL SHEARING MACHINE

精密剪板机 QH 11D

优质、高效、高性价比

本机一改传统机械剪板机的传动形式，是目前国内外一致公认的最先进的小型剪板机之一。该机吸取国内外先进技术，采用电磁式盘形制动装置，其传动方式由电机带动装有减速器的轴转动，受选择性脚踏开关的控制呈瞬时接合，较小的剪切角度倾斜的剪切方向盘，使加工件的弯曲变形降低到最低限度。刀片间隙的调整采用手动快调装置，能非常简便地获得满意的刀片间隙。是金属非金属材料理想的加工剪裁切设备。

Convincing arguments: quality, efficiency and price

This machine is different from the traditional driving method of mechanical shearers, it's one of the most advanced miniature mechanical shearers and enjoys good reputation both at home and abroad. A brake motor driving through a shaft mounted speed reduction unit and controlled by a selector switch for single or continuous strokes provides quite instantaneous agreement. The low cutting angle and inclined shearing direction reduces bowing and twist to a minimum. Blade clearance is easily set by a manually operated "Quickset" device, it's an ideal truecut machining equipment of sheet metal and nonferrous sheet metal.



QH 11D

机床技术参数 / Specification

型号	Model	QH11D 3.2x1500	QH11D 3.2x2000	QH11D 3.2x2500	QH11D 3.2x3050	QH11D 3.5x1250
货号	Code No.	7132010	7132020	7132030	7132040	7132110
可剪板厚	Shearing thickness	3.2 mm	3.2 mm	3.2 mm	3.2 mm	3.5 mm
可剪板宽	Shearing width	1500 mm	2000 mm	2500 mm	3050 mm	1250 mm
剪切角	Shearing angle	1°30'	1°45'	1°18'	1°30'	1°30'
行程次数	Number of stroke	47 min-1	47 min-1	47 min-1	47 min-1	47 min-1
后挡料范围 (手动)	Backgauge range (Manual)	0~650 mm	0~650 mm	0~650 mm	0~650 mm	0~650 mm
后挡料范围 (电动)	Backgauge range (Electric)	0~600 mm	0~600 mm	0~600 mm	0~600 mm	0~600 mm
工作台高度	Height of the table	800 mm	800 mm	800 mm	850 mm	800 mm
电机功率	Motor power	5.5 KW	7.5 KW	7.5 KW	11 KW	5.5 KW
外形尺寸	Overall dimension	2124x2210x1180 mm	2630x2210x1180 mm	3130x2210x1180 mm	3630x2250x1400 mm	1860x2210x1180 mm
铁托包装尺寸	Packing size	2150x1000x1500 mm	2700x1000x1500 mm	3250x1000x1500 mm	3800x1100x1600 mm	1950x1000x1500 mm

细节展示 Details



- 可靠的后光电安全防护
- Reliable photoelectricity sensor for safety



- 刀口防护
- Knife edge protection



- 行程限位装置
- The stroke device



- 电气箱
- Electric box



- 刻度环
- Scale ring

HYDRAULIC SWING BEAM SHEAR

液 压 摆 式 剪 板 机 QC 12Y

优质、高效、高性价比

- 采用钢板焊接结构，液压传动，氮气回程，
- 操作方便，性能可靠，外形美观。
- 刃口间隙调节有指示牌指示，调整轻便迅速。
- 设有灯光对线照明装置，并能无级变速调节
- 上刀架的行程量。
- 工作区采用栅栏式人身安全保护装置。
- 后档料尺寸及剪切次数有数字显示装置。



- 可靠的后光电安全防护
- Reliable photo electricity sensor for safety

Convincing arguments: quality, efficiency and price

- Frame welded ,vibration to eliminate stress, high in rigidity ,sturdy and durable.Hydraulic drive ,swing beam , return of knife beam is smooth and prompt by accumulator or nitrogen cylinder , steady & reliable performance.
- The position of flow blade can be adjusted to ensure the equilibrium of the gap after regrinding .
- The protable and prompt adjusted of the blades gap the value of gap is indicated by dial, positioning reliable.
- Setting the backgauge by motor .The display devices used to the backgauge's value and the shearing times are on the front of the machine.
- The stroke of knife or continuous strokes .Preselection of cutting number and cutting strokes .Roller guide to ensure the quality of cutting sheet-metal.
- With lighter ,it can adjust the stroke number of upper chier.
- Guard barrier safety feature is contact with electric.



QC 12Y

可选附件 OPTIONAL EQUIPMENT

- 1 E10 数显
E10 digital display
- 2 Siko 数显
Siko digital display
- 3 NC89 数显
NC89 digital display



1



2



3

机床技术参数 /Specification

型号	货号	可剪板厚	可剪板板宽	剪切角	行程次数	后挡料范围	主电机功率	铁托包装尺寸
Model	Code No.	Shearing Thickness	Shearing width	Shearing angle	Number of stroke	Backgauge rang	Motor power	Packing size
4x2000	7131010	4mm	2000mm	1°30'	22min-1	20~480mm	4KW	2650x1500x1600mm
4x2500	7131020	4mm	2500mm	1°30'	20min-1	20~480mm	4KW	3200x1500x1600mm
4x3200	7131030	4mm	3200mm	1°30'	20min-1	20~600mm	5.5KW	3900x1750x1800mm
4x4000	7131040	4mm	4000mm	1°12'	18min-1	20~600mm	5.5KW	4700x1750x1800mm
4x5000	7131050	4mm	5000mm	1°30'	14min-1	20~600mm	7.5KW	5655x1850x1850mm
6x2000	7131060	6mm	2000mm	1°30'	20min-1	20~600mm	7.5KW	2580x1530x1600mm
6x2500	7131070	6mm	2500mm	1°30'	18min-1	20~600mm	7.5KW	3200x1750x1750mm
6x3200	7131080	6mm	3200mm	1°30'	16min-1	20~600mm	7.5KW	3900x1750x1800mm
6x4000	7131090	6mm	4000mm	1°30'	14min-1	20~600mm	7.5KW	4750x1850x1900mm
6x5000	7131100	6mm	5000mm	1°30'	8min-1	20~600mm	11KW	5690x2000x2100mm
6x6000	7131110	6mm	6000mm	1°30'	6min-1	20~600mm	11KW	6800x2280x2000mm
8x2500	7131120	8mm	2500mm	1°30'	14min-1	20~600mm	11KW	3300x1750x1850mm
8x3200	7131130	8mm	3200mm	1°30'	12min-1	20~600mm	11KW	3900x1750x1850mm
8x4000	7131140	8mm	4000mm	1°30'	10min-1	20~600mm	11KW	4800x1850x1900mm
8x6000	7131150	8mm	6000mm	1°30'	6min-1	20~900mm	22KW	6900x2280x2400mm
10x2500	7131160	10mm	2500mm	1°30'	12min-1	20~900mm	18.5KW	3300x1950x2100mm
10x3200	7131170	10mm	3200mm	1°30'	10min-1	20~900mm	18.5KW	4000x2100x2100mm
12x2500	7131180	12mm	2500mm	1°30'	8min-1	20~800mm	18.5KW	3250x2280x2280mm
12x3200	7131190	12mm	3200mm	1°30'	10min-1	20~800mm	18.5KW	3950x2280x2280mm
12x4000	7131200	12mm	4000mm	1°30'	8min-1	20~900mm	18.5KW	4800x2280x2280mm
12x5000	7131210	12mm	5000mm	1°30'	8min-1	20~800mm	18.5KW	5750x2260x2240mm
16x2500	7131220	16mm	2500mm	2°	12min-1	20~900mm	22KW	3300x2280x2280mm
16x3200	7131230	16mm	3200mm	2°	10min-1	20~900mm	22KW	4000x2280x2280mm
16x4000	7131240	16mm	4000mm	2°	8min-1	20~900mm	22KW	4800x2280x2280mm
20x2500	7131250	20mm	2500mm	2°30'	10min-1	20~900mm	30KW	3600x2800x3000mm
20x3200	7131260	20mm	3200mm	2°30'	8min-1	20~900mm	37KW	4400x2700x2600mm
25x2500	7131270	25mm	2500mm	3°12'	8min-1	20~900mm	45KW	3600x2900x3000mm
25x3200	7131280	25mm	3200mm	3°	5min-1	20~900mm	45KW	4400x2900x3000mm

细节展示 Details



- 可翻开前护栏
- Folding front barrier



- 西门子电器
- Siemens electronic



- 德国 JS 的卡套接头
- Germany JS hydraulic connector



- OMG 阀组
- OMG valve



- 控制箱 (带数显)
- Control box (with digital display)

CNC HYDRAULIC SWING BEAM SHEAR

数控液压摆式剪板机 QC 12K

优质、高效、高性价比

- 采用钢板焊接结构，液压传动，氮气回程，
- 操作方便，性能可靠，外形美观。
- 刃口间隙调节有指示牌指示，调整轻便迅速。
- 设有灯光对线照明装置，并能无级变速调节
- 上刀架的行程量。
- 工作区采用栅栏式人身安全保护装置。
- 后挡料尺寸及剪切次数有数字显示装置。



- 可靠的后光电安全防护
- Reliable photo electricity sensor for safety

标准配置：

- MiniKol M15S 数控系统（变频控制），
- 悬挂臂安装
- 后挡料 1000mm，滚珠丝杠（台湾 ABBA）
- 气动托料
- 电器元件（西门子和施耐德）
- OMRON 光电开关

Standard Configuration:

- With MiniKo1 m15s controller.
- 1000mm rear length stop, ABBA ball screw Made in Taiwan
- Hydraulic front material holding device
- With Hilary Schneider or Siemens electronic
- With OMRON optoelectronic switch, rear light barrier for operating safety

Convincing arguments: quality, efficiency and price

- Frame welded ,vibration to eliminate stress, high in rigidity ,sturdy and durable.
- Hyddraulic drive ,swing beam ,retum of knife beam is smooth and prompt by accumulator or mityogen cylinder ,stead & reliable perfoman.
- The position oflow blade can be adjusted to ensure the epuilbrium of the gap after regrinding .
- The protable and prompt adjusted of the blades gap the value of gap is indicated by dial, positioning reliable.
- Setting the backguge by motor .The displessly devices used to the backguage'value and the shearing times are on the front of the machine.
- The stroke of knife or continous strokes .Preselection of cutting number and cuttin strokes .Roller guide to ensure the quality of cutting sheet-metal.
- With lighter ,it can adujst the stroke number of upper cahier.
- Guard barrier safety feature is conture contact with electric.

可选附件

- E200 数控
- PRG911 数控
- DAC310 数控
- DAC360 数控

OPTIONAL EQUIPMENT

- E2o0CNC system
- PRG911 CNC system
- DAC31o CNC system
- DAC36o CNC system

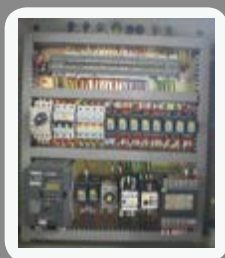


QC 12K

机床技术参数 /Specification

产品型号	产品编号	最大可剪板厚度	最大可剪板宽度	板材强度	剪切角	后挡料最大距离	空行程次数	主柱间距离	主电机功率	铁托包装尺寸	净 / 毛重
Model No.	Item No.	Shearing thickness	Shearing width	Strength of sheets	Shearing angle	Max. Length of Back Gauge	Stroke number	Distance between vertical columns	Main motor power	Packing size L x W x H(mm)	N.W/G.W(Kg)
QC12K- 4×2500	1610100	4mm	2500mm	450N/mm2	1°30′	480mm	20min-1	2750mm	4KW	3200×1500×1600	3800/4000
QC12K- 4×3200	1610200	4mm	3200mm	450N/mm2	1°30′	600	20	3450	5.5	3900×1750×1800	5800/6100
QC12K- 4×4000	1610300	4mm	4000mm	450N/mm2	1°30′	600	18	4250	5.5	4700×1750×1800	7500/7900
QC12K- 6×2500	1610400	6mm	3200mm	450N/mm2	1°30′	600	18	2720	7.5	3200×1750×1750	5200/5400
QC12K- 6×3200	1610500	6mm	3200mm	450N/mm2	1°30′	600	16	3420	7.5	3900×1750×1800	6500/6800
QC12K- 6×4000	1610600	6mm	4000mm	450N/mm2	1°30′	600	14	4220	7.5	4750×1850×1900	8500/8900
QC12K- 8×2500	1610700	8mm	2500mm	450N/mm2	1°30′	600	14	2720	11	3300×1750×1850	6200/6400
QC12K- 8×3200	1610800	8mm	3200mm	450N/mm2	1°30′	600	12	3420	11	3900×1750×1850	7300/7500
QC12K- 8×4000	1610900	8mm	4000mm	450N/mm2	1°30′	600	10	4220	11	4800×1850×1900	8900/9300
QC12K-10×2500	1611000	10mm	2500mm	450N/mm2	1°30′	600	14	2750	15	3300×1950×2100	8500/8750
QC12K-10×3200	1611100	10mm	3200mm	450N/mm2	1°30′	600	12	3450	15	4000×2100×2100	9800/10100
QC12K-10×4000	1611200	10mm	4000mm	450N/mm2	1°30′	600	10	4250	15	4800×2200×2100	11000/11400
QC12K-12×2500	1611300	12mm	2500mm	450N/mm2	1°30′	900	12	2765	18.5	3250×2280×2280	9600/9950
QC12K-12×3200	1611400	12mm	3200mm	450N/mm2	1°30′	900	10	3465	18.5	3950×2280×2280	12000/12400
QC12K-12×4000	1611500	12mm	4000mm	450N/mm2	1°30′	900	8	4265	18.5	4800×2280×2280	15800/16300
QC12K-16×2500	1611600	16mm	2500mm	450N/mm2	2°	900	12	2765	22	3300×2280×2280	11600/11900
QC12K-16×3200	1611700	16mm	3200mm	450N/mm2	2°	900	10	3465	22	4000×2280×2280	14000/14400
QC12K-16×4000	1611800	16mm	4000mm	450N/mm2	2°	900	8	4265	22	4800×2280×2280	16800/17300
QC12K-20×2500	1611900	20mm	2500mm	450N/mm2	2°30′	900	10	2865	37	3600×2800×3000	16000/16400
QC12K-20×3200	1612000	20mm	3200mm	450N/mm2	2°30′	900	8	3565	37	4300×2800×3000	18000/18500
QC12K-20×4000	1612100	20mm	4000mm	450N/mm2	2°30′	900	6	4365	37	5100×2900×3200	21500/21000

细节展示 Details



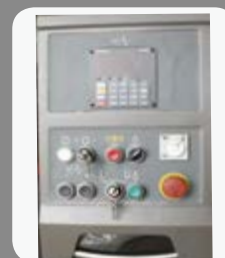
· 西门子控制器
· Siemens electronic



· 德国 JS 的卡套接头
· Germany JS hydraulic connector



· OMG 阀组
· OMG valve



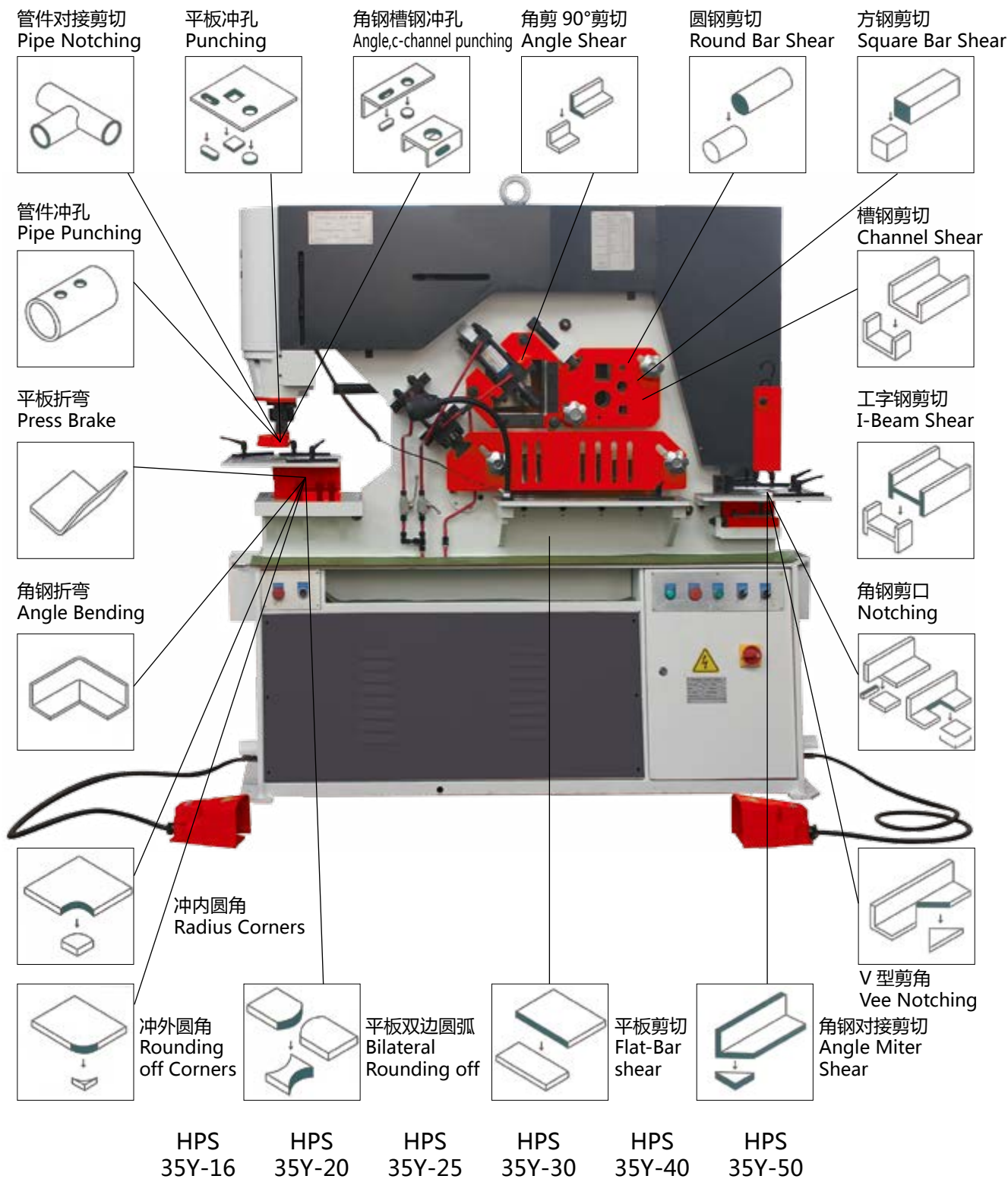
· 数控系统
· CNC control system

HYDRAULIC IRONWORKER

液压冲剪机系列 HPS

液压联合冲剪机工作部位

Working Stations of Hydraulic Ironworker





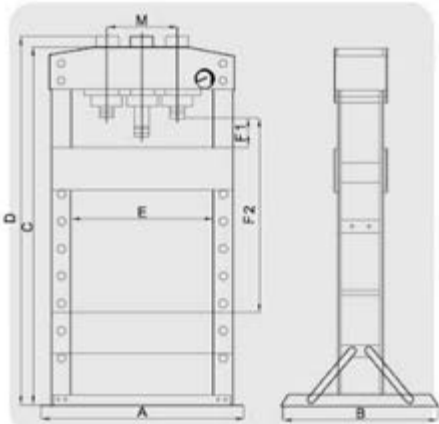
型号Model	HPS Q35-16	HPS Q35Y-16	HPS Q35Y-20	HPS Q35Y-25	HPS Q35Y-30	HPS Q35Y-40	HPS Q35Y-50
冲压力(吨) Punching Pressure(Ton)	63	55	75	110	140	200	250
可剪最大板厚(毫米) Max.Cutting Thickness(mm)	16	16	20	25	30	35	40
板料强度(牛顿 / 毫米 ²) Plate Strength(N/mm ²)	450	≤450	≤450	≤450	≤450	≤450	≤450
剪切角 Cutting Angle(degree)	13°	7°	8°	8°	8°	8°	8°
一次行程剪板尺寸(厚x宽)(毫米) Shearing Size of One Stroke(mm)	20x140	16x250 8x400	20x330 10x480	25x330 16x600	30x355 20x600	35x380 25x700	40X400 30X750
滑块行程 Ram Stroke(mm)	26	80	80	80	80	90	100
行程次数(次 / 分) Number of Strokes(cpm)	36	8	8	6	6	6	6
喉口深度(毫米) Throat Depth(mm)	450	300	355	400	600	580	600
冲孔厚度(毫米) Punching Thickness(mm)	16	16	20	25	26	35	35
最大冲孔直径(毫米) Max. Punching Diameter(mm)	28	25	30	35	38	40	45
主电机功率(千瓦) Power of Main Motor(kw)	4	4	5.5	7.5	11	15	18.5
机床外形尺寸(长×宽×高)毫米 Overall Dimensions L×W×H (mm)	1877x725 x1945	1640x730 x1770	1860x800 x1900	2355x960 x2090	2680x1040 x2300	2840x1240 x2500	3000X1450 X2550

工字钢、槽钢、T型钢，则需特殊订货 I beam, Channel and T bar moulds are optional according to customers' requirement.

型钢种类 Profile	断面 Section View	HPS Q35-16	HPS Q35Y-16	HPS Q35Y-20	HPS Q35Y-25	HPS Q35Y-30	HPS Q35Y-40	HPS Q35Y-50
圆钢 Round Bar		45	45	50	60	65	75	80
方钢 Square Bar		40x40	40x40	50x50	50x50	55x55	60x60	60x65
等边角钢 Equal Angle	90° 剪切 90° Shearing		125x125x12	125x125x12	140x140x12	160x160x14	180x180x16	200x200x16
	45° 剪切 45° Shearing		100x100x10	50x50x5	50x50x5	60x60x6	60x60x6	60x60x6
T型钢 T-Bar	90° 剪切 90° Shearing		125x62.5x9	125x62.5x9	150x75x11	175x87.5x12	200x100x12	250x125x14
工型钢 I-Beam		180x94x6.5	126x74x5	160x86x6	200x102x9	280x124x10.5	300X130X13	320X130X15
槽钢 Channel		180x68x7	126x53x5.5	160x60x6.5	210x75x9	280x86x11.5	300X89X11.5	320X90X12

HYDRAULIC SHOP PRESSES

液压气动压力机 HSP



HSP 0809



HSP 0813

型号	货号	产能	柱塞行程	外形尺寸				滑块行程
Model	Code No.	Capacity	Ram Stroke	Product size(mm)				Side stroke(mm)
		(TON)	(mm)	A	B	C	D	M
HSP o8o8	743o8oo	30	150	795	700	1770	1800	200
HSP o8o9	743o9oo	20	185	730	540	1513	1619	176
HSP o811	74311oo	50	200	1030	800	1830	1850	245
HSP o812	74312oo	75	250	1140	800	1840	1896	260
HSP o813	74313oo	100	300	1200	990	1837	1837	250

型号	工作范围	床身宽度	气压	进气口	净重	毛重	包装尺寸	20 尺柜容纳数量
Model	Working range(mm)	Bed width(mm)	Air pressure	Air inlet	N.W.	G.W.	Packing size	20FT CNTR
	F1-F2	E	(Mpa)		(KG)	(KG)	(CM)	(pcs)
HSP o8o8	151-1031	535	/	/	164	200	192x78x27	56
HSP o8o9	35-912	510	/	/	105	132	174x70.5x27	64
HSP o811	69-1048	730	0.75-0.85	1/4" NPT	302.5	345	97.5x31.5x211	36
HSP o812	170-884	800	0.75-0.85	1/4" NPT	451	498	109.8x32x211	34
HSP o813	93-993	787	0.75-0.85	1/4" NPT	662	766	115x42x204	26

HYDRAULIC SHOP PRESSES

液压气动压力机 HSPD

NEW



HSPD 0821

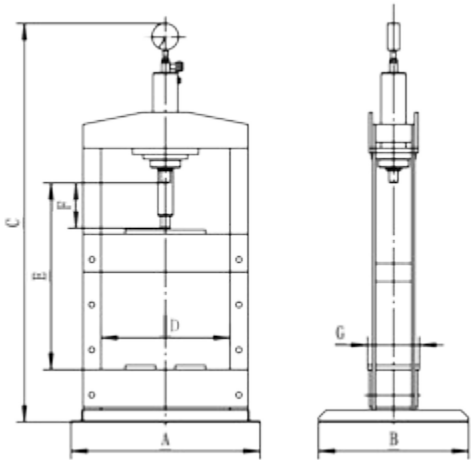
HSPD 0825

型号	货号	产能	柱塞行程	外形尺寸				
Model	Code No.	Capacity (TON)	Ram Stroke (mm)	Product size(mm)				
				A	B	C	D	F
HSPD 0821	7432100	15	160	700	540	877	941	160
HSPD 0823	7432300	20	190	730	540	1513	1619	176
HSPD 0824	7432400	30	150	795	700	1772	1800	200
HSPD 0825	7432500	50	200	1030	800	1830	1850	245

型号	工作范围	床身宽度	滑块行程	净重	毛重	包装尺寸	20 尺柜容纳数量
Model	Working range(mm)	Bed width(mm)	Side stroke(mm)	N.W.	G.W.	Packing size	20FT CNTR
	F1-F2	E	M	(KG)	(KG)	(CM)	(pcs)
HSPD 0821	149-449	500	160	75.5	100	101x66.5x27	128
HSPD 0823	35-912	510	176	112	139	174x72.5x27	64
HSPD 0824	151-1031	535	200	167	203	192x78x27	56
HSPD 0825	69-1048	730	245	298	341	97.5x31.5x211	36

MANUAL WORKSHOP PRESSES

手动油压机 HWP M-Series



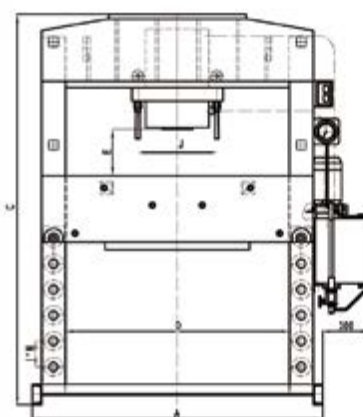
HWP M20/15

型号	货号	公称压力	液压力	工作台调整距	质量
Model	Code No.	Nominal pressure	Hydraulic pressure	Adjustment distance of worktable	Mass
HWP M10/15	7400100	100 kN	30 MPa	150x3 mmxn	80 kg
HWP M20/15	7400200	200 kN	38 MPa	180x4 mmxn	165 kg
HWP M30/18	7400300	300 kN	36 MPa	200x4 mmxn	275 kg
HWP M50/19	7400500	500 kN	40 MPa	250x3 mmxn	420 kg

型号	A	B	C	D	E	F	G
Model							
HWP M10/15	630	500	1205	430	620	150	180
HWP M20/15	940	650	1800	500	944	150	230
HWP M30/18	1000	700	1850	600	971	180	280
HWP M50/19	1157	800	2100	700	990	190	320

HYDRAULIC WORKSHOP PRESSES

电动油压机 HWP E-Series



HWP E60/25

型号	货号	公称压力	液压力	压头行程	活塞杆螺纹	工作速度	工作台调整距	电机功率
Model	Code No.	Nominal pressure	Hydraulic pressure	Travel	Thread	Working speed	Adjustment distance of worktable	Motor power
HWP E50/25	7430500	490 kN	20/25.5 MPa	250 mm	M30x2(外)	3/h4 mm/s	150x4 mmxn	2.2 kw
HWP E60/25	7430600	588 kN	20/26 MPa	250 mm	M42x2(内)	2.6/h3.6 mm/s	150x5 mmxn	2.2 kw
HWP E100/30	7431000	980 kN	20/25.5 MPa	300 mm	M42x2(内)	2.5/h3.5 mm/s	150x5 mmxn	3 kw
HWP E160/30	7431600	1568 kN	20/25.5 MPa	300 mm	M60x2(内)	2.4/h3.6 mm/s	150x5 mmxn	4 kw

型号	A	B	C	D	E(MAX)	I	J	移动方式	质量
Model								Move mode	Mass
HWP E50/25	1020	750	1800	700	1070	150	320	直拨 Direct dialing	510 kg
HWP E60/25	1076	750	1880	750	1118	150	360	直拨 Direct dialing	560 kg
HWP E100/30	1480	790	2120	1100	935	150	640	直拨 Direct dialing	930 kg
HWP E160/30	1476	870	2200	1100	1047	150	580	直拨 Direct dialing	1480 kg

UNIVERSAL BENDING MACHINE

万能折弯



工作能力 :8 毫米直径钢管
30×2 毫米钢板

working capacity:diameter 8mm steel tube
30×2mm steel plate

UNIVERSAL MACHINE VICE

万向机用平口钳 UMV 50/75/100/125



机床技术参数 /Specification

型号	Model	UMV50	UMV75	UMV100 / 125
货号	Code No.	2906050	2906075	2906100 / 2906125
钳口宽度	Jaw width	50 mm	75 mm	100 / 125 mm
钳口高度	Jaw height	24 mm	34 mm	45 mm
钳口张开度	Jaw opening	48 mm	80 mm	95 mm
净重 / 毛重	NW/GW	3.9/4.2 kg	11.3/12 kg	25.4/26.4 kg
包装尺寸	Packing size	260x140x150 mm	350x190x200 mm	400x260x260 mm

BMS VICE

BMS 平口钳



机床技术参数 /Specification

型号	货号	钳口宽度	钳口高度	钳口张开度
Model	Code No.	Jaw width	Jaw height	Jaw opening
BMS85	3900085	85 mm	30 mm	70 mm
BMS100	3900100	100 mm	30 mm	90 mm
BMS120	3900120	120 mm	35 mm	110 mm
BMS150	3900150	150 mm	48 mm	120 mm
BMS200	3900200	200 mm	58 mm	150 mm

MSO VICE

MSO 平口钳



机床技术参数 /Specification

型号	货号	钳口宽度	钳口高度	钳口张开度
Model	Code No.	Jaw width	Jaw height	Jaw opening
MSO75	3901075	75 mm	20 mm	50 mm
MSO100	3901100	100 mm	23 mm	75 mm
MSO125	3901125	125 mm	26 mm	100 mm
MSO150	3901150	150 mm	30 mm	125 mm

QH MILLING VICE

QH 机用平口钳



机床技术参数 /Specification

型号	Model	QH100	QH125	QH160	QH200
产品编号	Code No.	2910210	2910212	2910216	2910220
钳口宽度	Jaw width	100 mm	125 mm	160 mm	200 mm
钳口高度	Jaw height	35 mm	40 mm	51 mm	63 mm
钳口张开度	Jaw opening	80 mm	100 mm	125 mm	160 mm
重量	Weight	15.5 kg	20 kg	32 kg	50 kg
外形尺寸	Dimension	355x235x215 mm	392x257x160 mm	470x300x185 mm	525x305x240 mm

K-TYPE VICE

K-TYPE平口钳



机床技术参数 /Specification

型号	Model	K-type 100	K-type 125	K-type 150	K-type 200
产品编号	Code No.	2910010	2910012	2910015	2910020
钳口宽度	Jaw width	100 mm	125 mm	150 mm	200 mm
钳口高度	Jaw height	30 mm	37 mm	40 mm	58 mm
重量	Weight	11 kg	17 kg	28 kg	58 kg

QG MILLING VICE

Q G 机用平口钳



机床技术参数 /Specification

型号	Model	QG80	QG100	QG125	QG150
产品编号	Code No.	2910080	2910110	2910112	2910115
钳口宽度	Jaw width	80 mm	100 mm	125 mm	150 mm
钳口高度	Jaw height	26 mm	32 mm	38 mm	45 mm
钳口张开度	Jaw opening	80 mm	100 mm	110 mm	140 mm
重量	Weight	/	22 kg	27 kg	38 kg
外形尺寸	Dimension	305x160x100 mm	392x298x162 mm	440x320x170 mm	492x348x193 mm

TQ VICE

T Q 平口钳



BSI QUICK VICE

BSI-Q快速夹紧钳



机床技术参数 /Specification

型号	Model	TQ100/BSI-Q100	TQ140/BSI-Q140	TQ200/BSI-Q200
产品编号	Code No.	3902101	3902141	3902201
钳口宽度	Jaw width	100 mm	140 mm	200 mm
钳口高度	Jaw height	40 mm	50 mm	64 mm
重量	Weight	13 kg	18 kg	20 kg
外形尺寸	Dimension	396x216x108 mm	480x250x105 mm	630x344x162 mm

Q93 Series Double-Station Precision Machine Vice

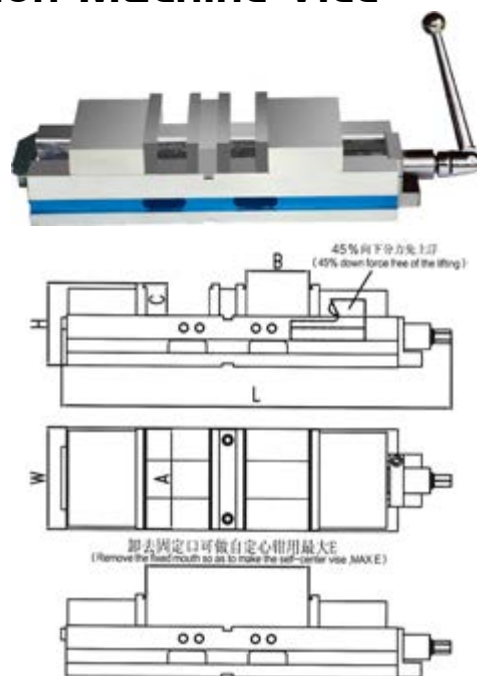
Q93系列双工位精密机用虎钳

优质、高效、高性价比

- 适用于数控铣床、加工中心
- 双工位夹持结构，两夹持面可夹持大小不等的工作，Q93100 两工件差 30MM,Q93160 两工件可差 45MM
- 采用半圆球结构，夹持工件时有向下 45°夹持力，确保工件不上浮
- 拆掉固定口可作为精密自定心钳用
- 拥有角固式虎钳的精度

Convincing arguments:quality, efficiency and price

- Suitable for CNC milling machine,machining center
- Two station clamping structure,two clamping surface can clamp the workpiece of unequal size,Q93100 two workpiece difference 30MM,Q93160 two workpiece difference is 45MM
- The semi spherical structure is used to clamp the workpiece downward 45 degree clamping force so that the workpiece does not float
- Removing the fixed mouth can be used as precision self-centering pliers
- It has the accuracy of angle vice



机床技术参数 /Specification

型号 Model	产品编号 Code No.	A	B	C	L	W	H	E	净 / 毛重 N.W/G.W	包装尺寸 Packing size
Q93100	8906001	100	76	35	460	101	95	207	17/18 kg	580x180x170 mm
Q93160	8906002	160	100	50	612	161	130	256	44/45 kg	730x280x200 mm

Q4I(QHK) Series Tilting Machine Vice

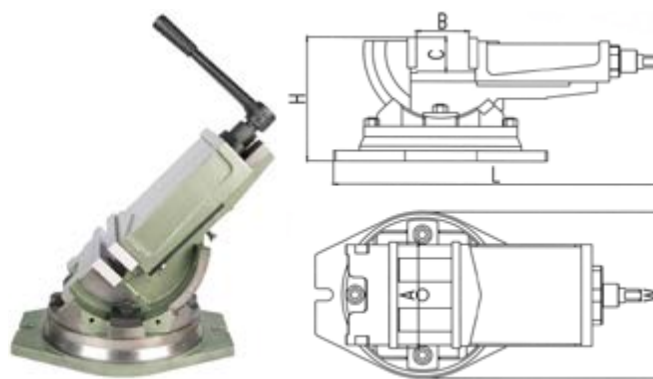
Q4I(QHK)系列可倾机用虎钳

优质、高效、高性价比

- 适用于斜面加工
- 可以从水平位置到垂直位置 (0-90°) 任意调整并锁紧，可水平 360°旋转

Convincing arguments:quality, efficiency and price

- Suitable for bevel machining
- It can be adjusted and locked from horizontal position to vertical position (0-90°),and can rotate horizontally 360°



机床技术参数 /Specification

型号 Model	产品编号 Code No.	A	B	C	L	W	H	净 / 毛重 N.W/G.W	包装尺寸 Packing size
Q41100	8906003	100	80	41	300	182	148	17/18 kg	350x210x200 mm
Q41125	8906004	125	95	45	372	230	152	26/27 kg	410x240x180 mm
Q41125L	8906005	125	130	45	418	230	152	24/25 kg	450x240x180 mm
Q41160	8906006	160	125	50	420	230	196	37/38 kg	440x260x200 mm

CTN WORKING TABLE

普通型工作台

机床技术参数 /Specification

型号	产品编号	台面尺寸	行程	净重 / 毛重	包装尺寸
Model	Code No.	Table size	Travel	NW/GW	Packing list
CTN201	8901201	185x100 mm	80x50 mm	11/12 kg	280x280x170 mm
CTN202	8901202	225x175 mm	105x90 mm	16/17 kg	320x320x165 mm
CTN203	8901203	330x220 mm	190x100 mm	23/25 kg	425x365x165 mm
CTN204	8901204	430x240 mm	230x150 mm	40/46 kg	620x455x180 mm
CTN205	8901205	600x240 mm	400x150 mm	48/56 kg	790x455x180 mm

CTS SWING CROSS TABLE

可旋转型工作台



机床技术参数 /Specification

型号	产品编号	台面尺寸	行程	净重 / 毛重	包装尺寸
Model	Code No.	Table size	Travel	NW/GW	Packing list
CTS302	8908302	225x175 mm	105x90 mm	19/22 kg	320x320x195 mm
CTS303	8908303	330x220 mm	190x100 mm	28/33 kg	425x365x200 mm
CTS304	8908304	430x240 mm	230x150 mm	48/55 kg	620x455x220 mm
CTS305	8908305	600x240 mm	400x150 mm	55/63 kg	790x455x220 mm

CTP WORKING TABLE

精密型工作台



CTP 203



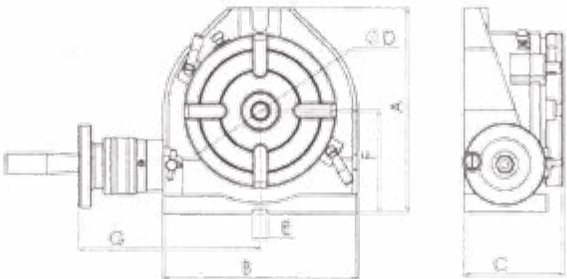
CTP 205

机床技术参数 /Specification

型号	产品编号	台面尺寸	行程	净重 / 毛重	包装尺寸
Model	Code No.	Table size	Travel	NW/GW	Packing list
CTP203	8907203	375x120 mm	250x160 mm	22/24 kg	475x365x155 mm
CTP204	8907204	430x240 mm	230x150 mm	48/54 kg	620x455x180 mm
CTP205	8907205	600x240 mm	400x150 mm	56/64 kg	790x455x180 mm
CTP206	8907206	730x210 mm	500x210 mm	82/90 kg	920x510x210 mm

TSL VERTICLE/HORIZONTAL ROTARY TABLE

TSL型立卧回转工作台 HV3/HV4/HV5/HV6/HV8/HV10



	HV3	HV4	HV5	HV6	HV8	HV10
A	98	145	155	200	285	328
B	115	150	170	190	236	286
C	75	75	80	81	100	110
D	76	110	127	150	200	250
E	12	12	12	14	14	14
F	60	85	90	100	150	170
G	130	140	145	160	210	240

机床技术参数 /Specification

型号	Model	HV3	HV4	HV5
货号	Code No.	8908075	8908100	8908125
工作台直径	Table diameter	Ø76 mm	Ø110 mm	Ø127 mm
台面中心孔锥度 (莫氏)	Table center taper(Morse)	MT2	MT2	MT2
工作台垂直时中心高	Center height of table vertical	59 mm	81.5 mm	90 mm
台面T型槽宽度	T-slot width	8 mm	12 mm	12 mm
台面T型槽相邻角度	T-slot adjacent angle	90°	120°	120°
定位键宽度	Positioning-key width	12 mm	12 mm	12 mm
工作台圆周刻度	Table circumference scale	360°	360°	360°
蜗杆每转所代表的转台度数	Rotary degree of worm per revolution	10°	5°	5°
游标最小示值	Mininum indicating value of vernier	10"	10"	10"
分度精度	Dividing accuracy	120"	120"	120"
最大承载 (卧式)	Max load (Horizontal)	50 kg	60 kg	80 kg
最大承载 (立式)	Max load (Vertical)	25 kg	30 kg	40 kg
包装尺寸	Packing size	253×173×137 mm	285×220×145 mm	337×250×156 mm
净重/毛重	N.W/G.W	5/6 kg	8.3/9.3 kg	9.5/11 kg

型号	Model	HV6	HV8	HV10
货号	Code No.	8908150	8908200	8908250
工作台直径	Table diameter	Ø150 mm	Ø200 mm	Ø250 mm
台面中心孔锥度 (莫氏)	Table center taper(Morse)	MT2	MT3	MT3
工作台垂直时中心高	Center height of table vertical	100 mm	150 mm	170 mm
台面T型槽宽度	T-slot width	12 mm	12 mm	12 mm
台面T型槽相邻角度	T-slot adjacent angle	90°	90°	60°
定位键宽度	Positioning-key width	14 mm	14 mm	14 mm
工作台圆周刻度	Table circumference scale	360°	360°	360°
蜗杆每转所代表的转台度数	Rotary degree of worm per revolution	4°	4°	4°
游标最小示值	Mininum indicating value of vernier	10"	10"	10"
分度精度	Dividing accuracy	60"	60"	60"
最大承载 (卧式)	Max load (Horizontal)	100 kg	150 kg	200 kg
最大承载 (立式)	Max load (Vertical)	50 kg	75 kg	100 kg
包装尺寸	Packing size	337×250×156 mm	337×348×176 mm	390×360×240 mm
净重/毛重	N.W/G.W	12.3/14 kg	24.5/26 kg	32/38 kg

B.TOOL kit 63pcs

工具箱 8910100



- 工具箱内有63个工具
- Kit contains 63 parts



- 两用扳手七件套
- (配置8,10,11,12,13,14,17 mm)
- Amphibious wrench seven stacked(configuration 8,10,11,12,13,14,17 mm)
- 六内角扳手七件套
- (配置2.5,3,4,5,6,8,10 mm)
- Six angles wrench seven times(configuration 2.5,3,4,5,6,8,10 mm)



- 30种短批头
- 型号:PH0,PH1,PH2,PH3,PH4, PZ0,PZ1,PZ2,PZ3,PZ4, 一字3,4,4.5,5,5.5,6,7, H1.5,H2,H2.5,H3,H4,H5,H6, T10,T15,T20,T25,T27,T30
- 30 kinds Short of head nozzle model:PH0,PH1,PH2,PH3,PH4, PZ0,PZ1,PZ2,PZ3,PZ4, screwdriver3,4,4.5,5,5.5,6,7, H1.5,H2,H2.5,H3,H4,H5,H6, T10,T15,T20,T25,T27,T30



- 棘轮螺丝刀 (可上各型号批头)
- ratchet screwdriver (can be installed in all size of the head)
- 十字螺丝刀
- phillips screwdriver
- 一字螺丝刀
- screwdriver

- 圆嘴钳
- round pliers

- 美工刀
- pen knife



- 尖嘴钳
- nipper pliers
- 老虎钳
- pincer pliers
- 麻花钻头
- twist drill bit

- 羊角锤
- nail hammer
- 螺丝钉套盒
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